

| Technical | <br>Support           |
|-----------|-----------------------|
| Phone     | (800) 221-2673        |
| Fax       | (604) 625-2137        |
| Email     | support@intelitek.com |

# Accessory Installation Guide Jog Pendant Handwheel

| Accessory<br>Name | Jog Pendant Handwheel  |
|-------------------|--|
| Accessory<br>P/N  | 011111   |
| Applicable to     | BenchMill 6000<br>ProMill 8000<br>BenchTurn 7000<br>ProTurn 9000 |

#### 1 Additional Requirements

No additional tools or parts are required.

#### 2 Unpacking Instructions

- 1. Remove the handwheel from the box.
- 2. Remove the packaging material.



## 3 Plug in the Handwheel

- 1. Refer to your machine's Quick-start Install Guide for the specific location of the connection port.
- 2. Remove the black plastic cap from the handwheel port on the machine.
- Plug the handwheel cable into the matching port. Note that it will fit in only one orientation.



Installation Guide: Jog Pendant Handwheel #101934 Rev A

4. Tighten the plug collar by hand.



### 4 Configure the Software

1. Click Start  $\rightarrow$  All Programs  $\rightarrow$  CNCBase for Intelitek CNC  $\rightarrow$  CNC Configuration.



2. Click the **Options** tab.



Reinstall.

3. Click Reinstall.



Remove



5. Click Reinstall.



6. Click OK to close CNCBase.



Installation complete.